83:52PM FROM-Fanwick & West MAR-14-03

# (19) B本関約所 (JP) (12) 公開特許公報 (A)

(11)特許出職公開孫母

特開平5-183282

(43)公開日 平成5年(1958)7月28日

技術波示館所

(61) Int CL. 說別配丹 厅内下严禁 FI H05K 7/20 H 8727-4E HO1L 23/467

7220-4M

HO11 23/48

### 寄査確求 未翻求 欝求項の数 5 (全 4 夏)

(21) 出版各号	特 <u></u> 男平4~208 ·	(71)出願人	000005223
(22) 出版日	平成4年(1992)1月6日	(a.e. b. m. m.	种东川県川晒市中原区上小田中1015倍绝
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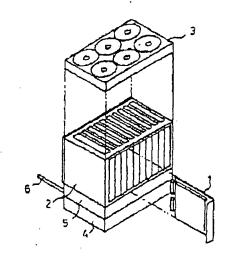
## (54) 【発明の名称】 電子機器の冷却方式

#### (67) [安約]

【目的】 単位体限当たりの発熱量の大きい高速度チジ タル電子機器の新規な冷却方式に関し、従来の強制対策 による数据を大幅に変更することなく、更に効率的な冷 却を行うことのできる冷却方式を提供する。

【構成】 電子機器 (1) を収容した保体 (2) に設置 されたファンユニット(3)によって、既体の下紙から 外気を含体内部に導入し、電子機能の発熱を冷却して復 まった空気を卑体上部から依出するように構成された別 例対流による帝却方式において、使体下部の外気導入脏 韓に加熱ユニット(4)と加湿ユニット(5)を表質 し、導入される外気中に依然された水分の蒸発によって 相対型度の許密原歴内で空気温度を低下させることを特 数とする電子機器の冷却方式。

#### 本商明の第1実施網の構成を示す新規図



(3)

**物酬平5-183282** 

ら内部に取り入れると同時に、加熱ユニット4によって これを環境退度の上限である30℃まで加熱する。次に 加湿ユニット5によってこの空気中に水分を噴移する と、これが底ちに無発して短肢は30℃以下に底下し、 同時に相対温度は相加する。この場合、図らに示すよう な制御システムによって、位度との関係において加湿ユ ニット5による水分の収集量を制御して、上昇した相対 程度が環境極度の上限である60%を超えないようにす ることが必要である。

(0011) このようにして、加湿によって要挽温度の 10 上限である30℃よりも低下した空気を使用して母子様 器を希却することにより、許容限界温度65℃の空気に 対して約7.9kcal/kgのエンタルビーの並が得られ、従来 の方式よりも約2.0%の冷却能力の上昇となる。更に、 加援のために影響気の発生並びに産場の発生も減少する 付取効果も生じる。

【0012】空興複點の故障等のために、弦内が現就級 度の上限であるaOでに既に到達している場合には、加 黒ユニット4を作動させることなく、加湿のみを行う。 すると、水分の森兎によって空気過度が低下し、前述と 20 5…加湿ユニット 同様に低型の空気を電子機器に送風することができる。 図5 (a), (b), (c) は本発明の他の実施例の標 反を示す。

[0013]

【発明の効果】以上詳述したように、本発明によれば、 空御民間による環境温磁度の限界以内で取り入れ空気に 対して加湿と加熱を行うことにより、室内空気を再調整 してより低個となし、以で許容限罪風密室でのエンタル ピーの差を増大させたので、より効果的な電子機器の制 却を行うことが可能になる。

[図面の簡単な説明]

【図1】本発明の第1実施網の網底を示す料視図であ

[四2] 同じく側断面図である。

[図3] 本発明の原理を示す空気線図である。

【図4】本発明の制御プロック図である。

[図 6] 本発頭の他の実施例の側断順例である。

【符号の説明】

1…電子回路パッケージ

2…偿体

3…ファンユニット

4…加熱ユニット

4 4 …ヒーター

5 2 …最音波加温器

5…路水パイプ

て…センサー

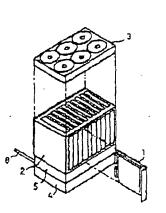
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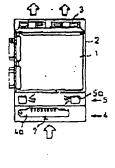
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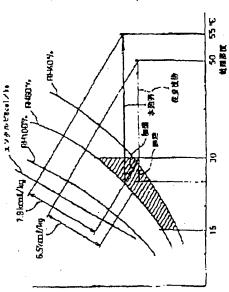
(DE 3)

4段例の原題を赤ナ党共政部

・本英男の第1 変勢側の基度を示す対抗的 - 本交叉の第1 気能質の凹部の図







CG /OT /CD

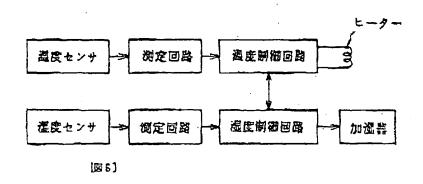
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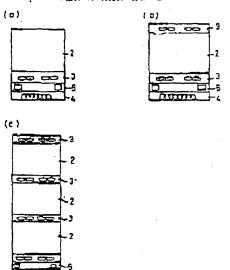
**約脚平5-183282** 

[24]

## 本発明の制御プロック図



## - 主張男の表の実真引の表面を哲





## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

05-183282

(43)Date of publication of application: 23.07.1993

(51)Int.Cl.

H05K 7/20 H01L 23/467

(21)Application number: 04-000208

(71)Applicant: FUJITSU LTD

(22)Date of filing:

06.01.1992

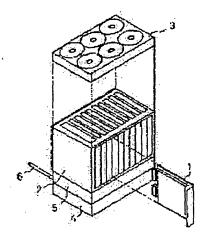
(72)Inventor: FUJITA SHUHEI

## (54) COOLING SYSTEM OF ELECTRONIC APPARATUS

## (57) Abstract:

PURPOSE: To enable effective cooling without largely changing installation of the conventional forced convection, regarding a new cooling system of high speed digital electronic apparatus wherein heat generation amount per unit volume is large.

CONSTITUTION: In a forced convection cooling system constituted in the manner in which, by a fan unit 3 arranged in a cabinet 2 containing electronic apparatus 1, the air is introduced from below the cabinet, and the air heated by absorbing the heat generated from the electronic apparatus is discharged from the upper part of the cabinet, a heating unit 4 and a moistening unit 5 are installed in an air introducing route in the lower part of the cabinet, and the air temperature is decreased within the allowable limit of relative humidity by the vaporization of water content sprayed in the introduced air, thereby constituting a cooling system of electronic apparatus.



#### LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

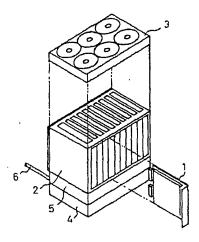
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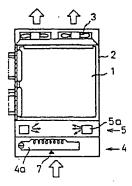
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[Date of extinction of right]

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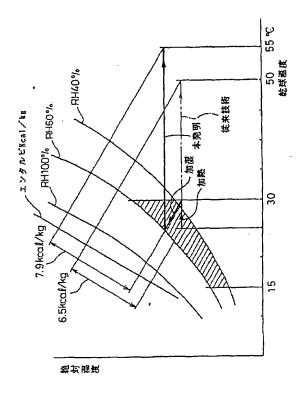
## 本発明の第1実施例の構成を示す斜視図



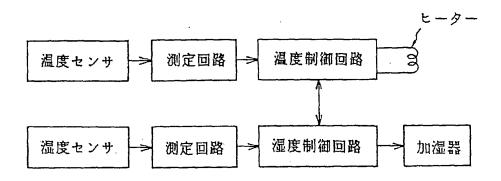
# 本発明の第1実施例の側断面図



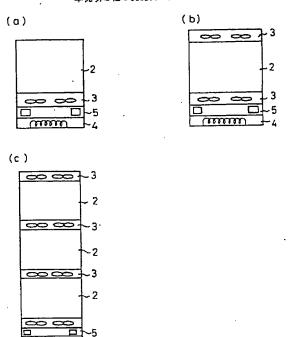
## 本発明の原理を示す空気線図



# 本発明の制御プロック図



# 本発明の他の実施例の側断面図



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#### **CLAIMS**

[Claim(s)]

[Claim 1] By the fan unit (3) installed in the housing (2) which held electronic equipment (1) In the cooling system by the forced convection constituted so that the air which introduced the open air into the interior of a housing from the lower part of a housing, cooled generation of heat of electronic equipment, and got warm might be discharged from the housing upper part Cooling system of the electronic equipment which installs a heating unit (4) and a humidification unit (5) in the open air introduction path of the housing lower part, and is characterized by reducing air temperature within the tolerance limit of relative humidity by evaporation of the moisture sprayed into the open air introduced.

[Claim 2] Cooling system according to claim 1 with which the aforementioned fan unit (3) is installed in the lower part of a housing (2).

[Claim 3] Cooling system according to claim 1 with which the aforementioned fan unit (3) is installed in the upper part of a housing (2).

[Claim 4] Cooling system according to claim 1 with which the aforementioned fan unit (3) is installed in the upper part and the lower part of a housing (2).

[Claim 5] Cooling system given in any 1 term of the claims 1-4 by which the laminating of the aforementioned housing (2) is carried out to multi-stage, and the aforementioned heating unit (4) and the humidification unit (5) are installed in the housing (2) of the bottom.

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#### DETAILED DESCRIPTION

[Detailed Description of the Invention]

[0001]

[Industrial Application] this invention relates to the new cooling system of high-speed digital electronic equipment with the large calorific value per unit volume.
[0002]

[Description of the Prior Art] With increase of calorific value, cooling of electronic equipment shifts to the water-cooled method by contact to the cold plate which made the interior circulate through the coolant further to the forced-convection method by the fan from the thing using the free convection in a device, and, recently, the immersion-fluid cold method which dips a device into the coolant is adopted. Since the increase in an installation cost is caused and reliability moreover is not established as a system, such a water-cooled method and a liquid cooling method have still come [however,] to be adopted extensively. Therefore, now, the forced-convection method using the fan is the mainstream of cooling from it being reliable and an installation cost being cheap.

[Problem(s) to be Solved by the Invention] this invention offers the cooling system which can perform still more efficient cooling, without changing the facility by the conventional forced convection sharply for the purpose of improvement of the cooling system of the electronic equipment by such forced convection.

[0004]

[Means for Solving the Problem] This purpose by the fan unit installed in the housing which held electronic equipment In the cooling system by the forced convection constituted so that the air which introduced the open air into the interior of a housing from the lower part of a housing, cooled generation of heat of electronic equipment, and got warm might be discharged from the housing upper part A heating unit and a humidification unit are installed in the open air introduction path of the housing lower part, and it is attained by the cooling system of the electronic equipment characterized by reducing air temperature within the tolerance limit of relative humidity by evaporation of the moisture sprayed into the open air introduced.

[0005]

[Function] The open air introduced into the interior of a housing lower shell by the operation of a fan unit is first raised by the heating unit within a tolerance limit in the temperature. Subsequently, moisture is sprayed by the humidification unit into this open air as a particle. This moisture particle absorbs the heat of air and reduces the temperature while it evaporates immediately in the air which carried out the temperature up and makes the relative humidity of air increase. In that case, the increase in the relative humidity by evaporation of the temperature rise by heating and moisture is adjusted so that it may become within an environmental tolerance limit.

[0006] In this way, cooling of electronic equipment is efficiently performed using the introductory air to which temperature fell. Hereafter, the suitable example shown in a drawing explains this invention still in detail.

### [0007]

[Example] The principle of this invention is explained based on <u>drawing 1</u> -3. The basic composition of this invention is as being shown in <u>drawing 1</u> and 2, the fan unit 3 is installed in the upper part of a housing 2 which arranged in parallel and held the electronic-circuitry package 1 which constitutes electronic equipment, and the laminating and installation of the heating unit 4 which built heater 4a in the lower part, and the humidification unit 5 which built in supersonic-humidifier 5a are done. In a sign 6, in drawing, the water supply pipe for supplying water to the humidification unit 5 and 7 show a sensor.

[0008] If this electronic equipment operates, since a lot of heat will occur from LSI mounted in the electronic-circuitry package 1 and the temperature in a housing will be raised The aforementioned fan unit 3 is operated, air is attracted up, the convection current is compulsorily formed in a housing, the cold indoor open air currently adjusted to predetermined temperature and humidity by the air-conditioner through opening of the housing lower part is introduced, the gap of electronic-circuitry package 1 comrades is passed, and this is cooled. And the air which got warm is emitted outside through the fan unit 1.

[0009] In this invention, the air introduced into the interior of a housing lower shell has the feature at the point that the temperature and humidity are readjusted, by passing the aforementioned heating unit 4 and the humidification unit 5 beforehand. In the psychrometric chart of <u>drawing 3</u>, the indoor environment in which electronic equipment is installed is adjusted considering the range of the temperature of 15 degrees C - 30 degrees C, and 40% - 60% of relative humidity as tolerance.

[0010] On the other hand, the permissible maximum temperature to the electronic parts mounted in the electronic-circuitry package 1 is 55 degrees C, and, in the case of the severest conditions, the difference of indoor air and a part permissible maximum temperature is =(55-30) 25 degree C in the conventional cooling system. The difference of this enthalpy is about 6.5kcal/kg. This is heated by the heating unit 4 to 30 degrees C which is the upper limit of environmental temperature at the same time it takes in the indoor air adjusted to the temperature of 25 degrees C and 50% of relative humidity which are the case of this invention, for example, reference condition, inside the lower shell of a housing 2. Next, if moisture is sprayed into this air by the humidification unit 5, this will evaporate immediately, temperature will fall to 30 degrees C or less, and relative humidity will increase simultaneously. In this case, it is required to make it not exceed 60% whose relative humidity which controlled the amount of spraying of the moisture by the humidification unit 5 by the control system as shown in drawing 4, and rose in the relation with temperature with it is the upper limits of environmental humidity.

[0011] Thus, by cooling electronic equipment by humidification using the air which fell rather than 30

degrees C which is the upper limit of environmental temperature, the difference of about 7.9kcal [/kg] enthalpy is acquired to air with a tolerance temperature of 55 degrees C, and it becomes elevation of about 20% of refrigeration capacity from the conventional method. Furthermore, the accompanying effect that generating of static electricity and generating of dust also decrease for humidification is also produced.

[0012] It only humidifies without operating the heating unit 4, when the interior of a room has already reached 30 degrees C which is the upper limit of environmental temperature for failure of airconditioning equipment etc. Then, by evaporation of moisture, air temperature can fall and electronic equipment can be ventilated in low-temperature air like the above-mentioned. <u>Drawing 5</u> (a), (b), and (c) show the composition of other examples of this invention.

[Effect of the Invention] Since according to this invention indoor air was readjusted and the difference of the enthalpy to low temperature, nothing, with tolerance temperature was increased more by taking in within the limitation of the environmental temperature and humidity by the air conditioner, and performing humidification and heating to air as explained in full detail above, it becomes possible to cool more effective electronic equipment.

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## TECHNICAL FIELD

[Industrial Application] this invention relates to the new cooling system of high-speed digital electronic equipment with the large calorific value per unit volume.

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#### PRIOR ART

[Description of the Prior Art] With increase of calorific value, cooling of electronic equipment shifts to the water-cooled method by contact to the cold plate which made the interior circulate through the coolant further to the forced-convection method by the fan from the thing using the free convection in a device, and, recently, the immersion-fluid cold method which dips a device into the coolant is adopted. Since the increase in an installation cost is caused and reliability moreover is not established as a system, such a water-cooled method and a liquid cooling method have still come [however,] to be adopted extensively. Therefore, now, the forced-convection method using the fan is the mainstream of cooling from it being reliable and an installation cost being cheap.

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#### EFFECT OF THE INVENTION

[Effect of the Invention] Since according to this invention indoor air was readjusted and the difference of the enthalpy to low temperature, nothing, with tolerance temperature was increased more by taking in within the limitation of the environmental temperature and humidity by the air conditioner, and performing humidification and heating to air as explained in full detail above, it becomes possible to cool more effective electronic equipment.

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## TECHNICAL PROBLEM

[Problem(s) to be Solved by the Invention] this invention offers the cooling system which can perform still more efficient cooling, without changing the facility by the conventional forced convection sharply for the purpose of improvement of the cooling system of the electronic equipment by such forced convection.

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#### **MEANS**

[Means for Solving the Problem] This purpose by the fan unit installed in the housing which held electronic equipment In the cooling system by the forced convection constituted so that the air which introduced the open air into the interior of a housing from the lower part of a housing, cooled generation of heat of electronic equipment, and got warm might be discharged from the housing upper part A heating unit and a humidification unit are installed in the open air introduction path of the housing lower part, and it is attained by the cooling system of the electronic equipment characterized by reducing air temperature within the tolerance limit of relative humidity by evaporation of the moisture sprayed into the open air introduced.

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#### **OPERATION**

[Function] The open air introduced into the interior of a housing lower shell by the operation of a fan unit is first raised by the heating unit within a tolerance limit in the temperature. Subsequently, moisture is sprayed by the humidification unit into this open air as a particle. This moisture particle absorbs the heat of air and reduces the temperature while it evaporates immediately in the air which carried out the temperature up and makes the relative humidity of air increase. In that case, the increase in the relative humidity by evaporation of the temperature rise by heating and moisture is adjusted so that it may become within an environmental tolerance limit.

[0006] In this way, cooling of electronic equipment is efficiently performed using the introductory air to which temperature fell. Hereafter, the suitable example shown in a drawing explains this invention still in detail.

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## **EXAMPLE**

[Example] The principle of this invention is explained based on <u>drawing 1</u> -3. The basic composition of this invention is as being shown in <u>drawing 1</u> and 2, the fan unit 3 is installed in the upper part of a housing 2 which arranged in parallel and held the electronic-circuitry package 1 which constitutes electronic equipment, and the laminating and installation of the heating unit 4 which built heater 4a in the lower part, and the humidification unit 5 which built in supersonic-humidifier 5a are done. In a sign 6, in drawing, the water supply pipe for supplying water to the humidification unit 5 and 7 show a sensor.

[0008] If this electronic equipment operates, since a lot of heat will occur from LSI mounted in the electronic-circuitry package 1 and the temperature in a housing will be raised The aforementioned fan unit 3 is operated, air is attracted up, the convection current is compulsorily formed in a housing, the cold indoor open air currently adjusted to predetermined temperature and humidity by the air-conditioner through opening of the housing lower part is introduced, the gap of electronic-circuitry package 1 comrades is passed, and this is cooled. And the air which got warm is emitted outside through the fan unit 1.

[0009] In this invention, the air introduced into the interior of a housing lower shell has the feature at the point that the temperature and humidity are readjusted, by passing the aforementioned heating unit 4 and the humidification unit 5 beforehand. In the psychrometric chart of <u>drawing 3</u>, the indoor environment in which electronic equipment is installed is adjusted considering the range of the temperature of 15 degrees C - 30 degrees C, and 40% - 60% of relative humidity as tolerance.

[0010] On the other hand, the permissible maximum temperature to the electronic parts mounted in the electronic-circuitry package 1 is 55 degrees C, and, in the case of the severest conditions, the difference of indoor air and a part permissible maximum temperature is =(55-30) 25 degree C in the conventional cooling system. The difference of this enthalpy is about 6.5kcal/kg. This is heated by the heating unit 4 to 30 degrees C which is the upper limit of environmental temperature at the same time it takes in the indoor air adjusted to the temperature of 25 degrees C and 50% of relative humidity which are the case of this invention, for example, reference condition, inside the lower shell of a housing 2. Next, if moisture is sprayed into this air by the humidification unit 5, this will evaporate immediately, temperature will fall to 30 degrees C or less, and relative humidity will increase simultaneously. In this case, it is required to make it not exceed 60% whose relative humidity which controlled the amount of spraying of the moisture by the humidification unit 5 by the control system as shown in drawing 4, and rose in the relation with temperature with it is the upper limits of environmental humidity.

[0011] Thus, by cooling electronic equipment by humidification using the air which fell rather than 30 degrees C which is the upper limit of environmental temperature, the difference of about 7.9kcal [/kg] enthalpy is acquired to air with a tolerance temperature of 55 degrees C, and it becomes elevation of about 20% of refrigeration capacity from the conventional method. Furthermore, the accompanying effect that generating of static electricity and generating of dust also decrease for humidification is also produced.

[0012] It only humidifies without operating the heating unit 4, when the interior of a room has already

reached 30 degrees C which is the upper limit of environmental temperature for failure of air-conditioning equipment etc. Then, by evaporation of moisture, air temperature can fall and electronic equipment can be ventilated in low-temperature air like the above-mentioned. <u>Drawing 5</u> (a), (b), and (c) show the composition of other examples of this invention.

[0013]

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#### DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] It is the perspective diagram showing the composition of the 1st example of this invention.

[Drawing 2] Similarly it is a sectional side elevation.

[Drawing 3] It is the psychrometric chart showing the principle of this invention.

[Drawing 4] It is the control-block view of this invention.

[Drawing 5] It is the sectional side elevation of other examples of this invention.

[Description of Notations]

1 -- Electronic-circuitry package

2 -- Housing

3 -- Fan unit

4 -- Heating unit

4a -- Heater

5 -- Humidification unit

5a -- Supersonic humidifier

6 -- Water supply pipe

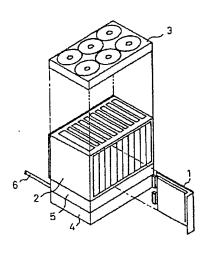
7 -- Sensor

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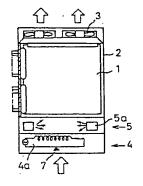
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## **DRAWINGS**

[Drawing 1] 本発明の第1更施例の構成を示す解視図

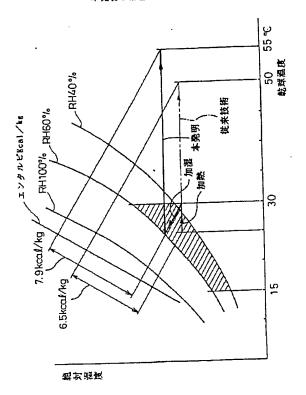


## [Drawing 2] 本発明の第 i 実施例の側断面図



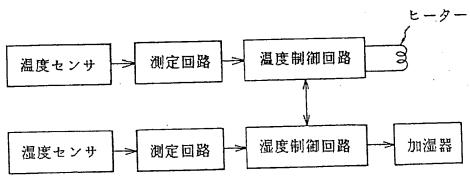
[Drawing 3]

## 本発明の原理を示す空気線図



[Drawing 4]

本発明の制御ブロック図



[Drawing 5]

# 本発明の他の実施例の倒断面図

